

Data ID		DRILLS		Report Title			
General Information	Secrecy of Data	Customer Information		Machine and Holder		Work Piece	
	Date Created	Entered by	Customer Nr	M/C Maker	Process		
				M/C Desc.	Material Std.		
	Current Status	Verified by	Customer	Machine Type	Material Type		
			Industry	Spindle KW	Material Desc.		
	Last Edited	Edited by	Operator	Spindle Size	Hardness		
		Country	Holder Type				
		Conventional	Test 1	Test 2	Test 3	Test 4	Work Piece Desc.
Cutting Conditions	Manufacturer						
	Tool Name						
	Size						
	Tool Material						
	EDP						
	Coating						
	Number of Flutes						
	Vc (m/min)						
	n (min-1)						
	Vf (mm/min)						
	f (mm/rev)						
	Drilling Depth						
	Blind / Through						
	Coolant						
	Coolant Dilution						
	Coolant BAR						
Criteria							
Time or Cut Dist.							
Decision							
Notes	Issue to Resolve						Clamping Condition
	OSG Proposal						
	Results						
	Advice 1						
	Advice 2						Memo
Request Management: Test & Tools	Customer Request	Target for positive test result?	Approved / Not Approved	Test Result			Used Tool (Test 1)
							Used Tool (Test 2)
							Used Tool (Test 3)
							Used Tool (Test 4)